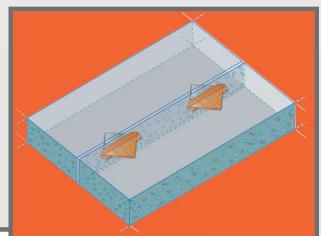
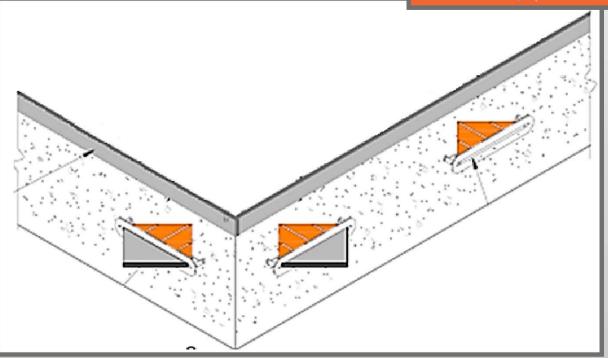


# **Diamond Dowels**

#### **How Diamond Dowel Works**

Diamond Dowel uses tapered steel plate dowels and matched sleeves at formed construction joints. The plate geometry maximizes effective bearing area and enables lateral (in-plane) movement while preventing vertical differential movement. This produces high load transfer efficiency (LTE) across the joint and minimizes joint faulting and edge damage.





## Why Plate Dowels vs Round Dowels?

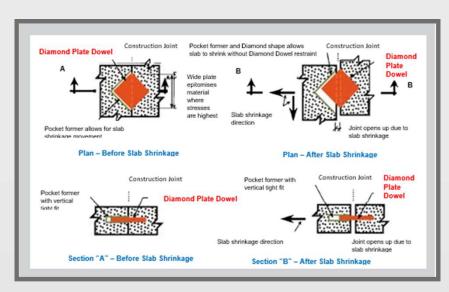
Plate ( Diamond Dowel)	Round Dowels
Large effective bearing area; better LTE	Smaller bearing area; higher bearing stress
Allows in-plane movement; reduces restraint	Often requires sleeves/caps; misalignment can
	restrain movement
Fast, drill-free formwork setup	Often requires drilling/form brackets
Improved performance at intersections	Less tolerant at complex joint nodes

### **Installation Snapshot**

Fix Diamond Dowel sleeves to the first-side formwork at the engineer's specified spacing and elevation.

- Place and finish concrete on the first side; cure as required.
- Strip formwork; insert Diamond Dowel plates fully into the sleeves.
- Place and finish the second-side pour, ensuring the joint is straight and sleeves remain aligned.
- Cut contraction joints as specified; protect arises (consider armoured joints in high-traffic zones).





### **Technical Options**

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Key Advantage	What it Means
Unrestricted joint movement	Prevents restraint-induced cracking while maintaining slab
	alignment.
Superior load transfer	Optimizes floor life under heavy wheel and point loads.
Fast installation	No drilling in formwork; sleeves fix to forms for rapid setup.
Plate thickness	6 mm
Typical plate material	Structural steel plate
Sleeve type	High-strength polymer, nail-on flange for formwork
Joint movement	Two-way horizontal movement; no vertical differential
Typical use	Slabs-on-ground, hardstands, high-bay warehouses, logistics
	hubs
Finish compatibility	Compatible with armoured joints; suitable under hard-wheeled
	traffic

## **Design & Performance References**

- ACI 302.1R recommends doweled joints for hard-wheeled traffic and cautions against keyed joints where reliable load transfer is required.
- TR34 (4th ed.) guidance is widely adopted for industrial floors; modern diamond/plate dowels are used to meet joint opening and load transfer requirements.
- Load Transfer Efficiency (LTE) ≥ 70% is commonly cited for long-term serviceability; project-specific criteria apply.

## **Design Notes (Guide)**

Engineer of Record to set joint spacing, slab thickness, and dowel size/spacing based on load cases.

- Check dowel bearing stress and joint opening compatibility.
- Target high LTE; verify criteria for the facility's serviceability.
- Coordinate with reinforcement strategy; avoid restraint that induces cracking.

**All States Africa Concrete Equipment** for sizing, spacing, and armoured joint integration advice. Technical support: **010 109 3177 • sales@allstatesafrica.co.za**